

With countersunk head  
Hardened, tempered and fine ground  
Available in 0.1mm increments

d1 (h6)	d2 (-0.2)	K (+0.2)	L (+ 0.5)
0.5	0.9	0.2	71
0.6	1.1	0.2	71
0.7	1.3	0.2	71
0.8	1.4	0.4	71
0.9	1.6	0.4	71
1.0 & 1.1	1.8	0.5	71 / 80 / 100
1.2 & 1.3	2	0.5	71 / 80 / 100
1.4 & 1.5	2.2	0.5	71 / 80 / 100
1.6 & 1.7	2.5	0.5	71 / 80 / 100
1.8 & 1.9	2.8	0.5	71 / 80 / 100
2	3	0.5	71 / 80 / 100
2.1 & 2.2	3.2	0.5	71 / 80 / 100
2.3 - 2.5	3.5	0.5	71 / 80 / 100
2.6 - 2.9	4	0.5	71 / 80 / 100
3.0 - 3.4	4.5	0.5	71 / 80 / 100
3.5 - 3.9	5	0.5	71 / 80 / 100
4.0 - 4.4	5.5	0.5	71 / 80 / 100 / 130
4.5 - 4.9	6	0.5	71 / 80 / 100 / 130
5.0 - 5.4	6.5	0.5	71 / 80 / 100 / 130
5.5 - 5.9	7	0.5	71 / 80 / 100 / 130
6.0 - 6.4	8	0.5	71 / 80 / 100 / 130
6.5 - 7.4	9	1	71 / 80 / 100 / 130
7.5 - 8.4	10	1	71 / 80 / 100 / 130
8.5 - 9.4	11	1	71 / 80 / 100 / 130
9.5 - 10.4	12	1	71 / 80 / 100 / 130
10.5 - 11.4	13	1	71 / 80 / 100 / 130
11.5 - 12.4	14	1	71 / 80 / 100 / 130
12.5 - 13.4	15	1	71 / 80 / 100
13.5 - 14.4	16	1	71 / 80 / 100
14.5 - 15.4	17	1.5	71 / 80 / 100
15.5 - 16.4	18	1.5	71 / 80 / 100
16.5 - 17.4	19	1.5	71 / 80 / 100
17.5 - 18.4	20	1.5	71 / 80 / 100
18.5 - 19.4	21	1.5	71 / 80 / 100
19.5 - 20.4	22	1.5	71 / 80 / 100
20.5 - 21.4	23	1.5	71 / 80 / 100
21.5 - 22.4	24	1.5	71 / 80 / 100
22.5 - 23.4	25	1.5	71 / 80 / 100
23.5 - 24.4	26	1.5	71 / 80 / 100
24.5 - 25.0	27	1.5	71 / 80 / 100

Order format: HSS / d1 x L

Example: HSS / 6.2 x 80

