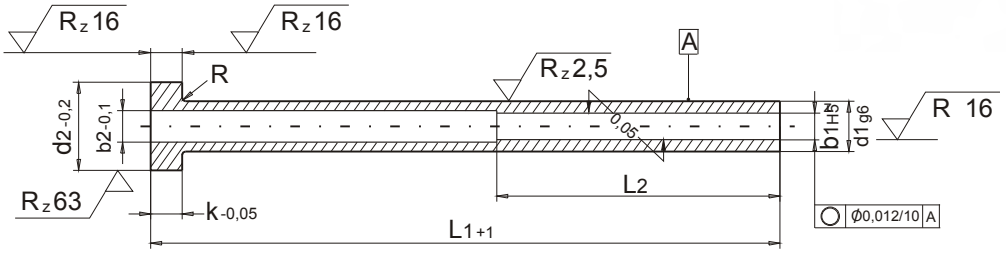
Ejector Sleeves - Hardened

DIN 16756 / ISO 8405



VERSION : *Diameters d1,d2,b1:hardened and fine ground finished.*
Head hot folded.

MATERIAL : Nº 1.2510 (F 522).

HARDNESS: *Shaft (d1):* 60+2 Hrc.
Head : 45+5 Hrc.

TEMPER RESISTANCE : *At least 220º C.*

b1 (H5)	d1 (g6)	b2 -0,1	d2 -0,2	k -0,05	L2	R	L1 +1									
							75	100	125	150	175	200	225	250	275	300
1,6	3,0	2,0	6,0	3,0	35,0	0,3	*	*	*	*	*	*				
2,0	4,0	2,5	8,0	3,0	35,0	0,3	*	*	*	*	*	*	*			
2,2	4,0	2,5	8,0	3,0	35,0	0,3	*	*	*	*	*	*	*			
2,5	4,0	2,8	8,0	3,0	35,0	0,3		*	*	*	*	*	*			
2,5	5,0	3,0	10,0	3,0	35,0	0,3	*	*	*	*	*	*	*			
2,7	5,0	3,0	10,0	3,0	45,0	0,3	*	*	*	*	*	*	*	*		
3,0	5,0	3,5	10,0	3,0	45,0	0,3	*	*	*	*	*	*	*	*		
3,0	6,0	3,5	12,0	5,0	45,0	0,5		*	*	*	*	*	*	*	*	
3,2	5,0	3,5	10,0	3,0	45,0	0,3	*	*	*	*	*	*	*	*		
3,5	5,0	3,8	10,0	3,0	45,0	0,3			*	*	*					
3,5	6,0	4,0	12,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*		
3,7	6,0	4,0	12,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*		
4,0	6,0	4,5	12,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	
4,0	8,0	4,5	14,0	5,0	45,0	0,5	*	*	*							
4,2	8,0	5,0	14,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	
4,5	6,0	4,8	12,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	*
4,5	8,0	5,0	14,0	5,0	45,0	0,5		*	*	*	*	*	*			
5,0	8,0	5,5	14,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	*
5,2	8-9	5,5	14,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	*
5,5	9,0	6,0	16,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	*
6,0	10,0	6,5	16,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	*
6,2	10,0	6,5	16,0	5,0	45,0	0,5	*	*	*	*	*	*	*	*	*	*
6,5	10,0	6,5	16,0	5,0	45,0	0,8	*	*	*	*	*	*	*	*	*	*
8,0	12,0	8,5	20,0	7,0	45,0	0,8	*	*	*	*	*	*	*	*	*	*
8,2	12,0	8,5	20,0	7,0	45,0	0,8	*	*	*	*	*	*	*	*	*	*
10,0	14,0	10,5	22,0	7,0	50,0	0,8	*	*	*	*	*	*	*	*	*	*
10,5	14,0	11,0	22,0	7,0	50,0	0,8	*	*	*	*	*	*	*	*	*	*
12,0	16,0	12,5	22,0	7,0	50,0	0,8	*	*	*	*	*	*	*	*	*	*
12,5	16,0	13,0	22,0	7,0	50,0	0,8	*	*	*	*	*	*	*	*	*	*

TO ORDER SPECIFY: b1 x d1 x L1