

Females (2): **M** D-2 **H** Core: 58-62 HRC, Surface: 80 HRC **S** Titanium Nitride Coated  
 Male: **M** H-13 **H** 42-48 HRC **S** Salt Bath Nitrided

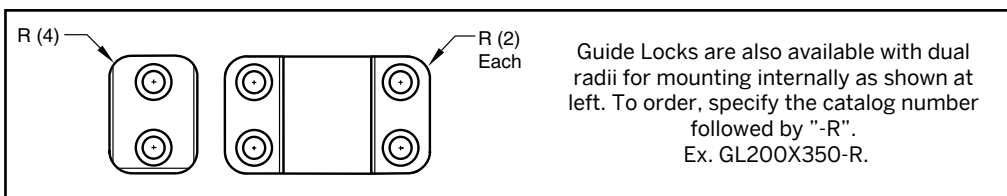
Screws included.

**METRIC STANDARD**

Note: All dimensions and tolerances are in millimeters.

CATALOG NUMBER	L +0.00 -0.25	W	C +0.00 -0.01	F +0.00 -0.12	T +0.00 -0.01	M	H +0 -0.2	S ±2	R Pocket Radius	Z Chamfer	SHCS	
GLM25X45	25	45	15	15	15	10	24	7	4	1	M: M4 x 25	F: M4 x 14
GLM40X65	40	65	20	20	25	15	34	10	9	1.5	M: M5 x 35	F: M5 x 22
GLM50X90	50	90	25	25	40	20	44	10	9	1.5	M: M6 x 45	F: M6 x 30

**Additional Option:**



**Lubrication:**

- For packaging and storage lubrication, Setral food grade grease is applied to all areas, including the particle rings.
- For production, install the locks and wipe down the outside of the Guide Locks only; maintain the grease on the mating surfaces and within the rings.